

# SMALL ROLL SERVICE

The smart, sustainable way to grow your business

Labeling a smarter future



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Building on the success of our small roll program from our Dallas Terminal, UPM Raflatac is excited to announce the addition of wine stocks to our Small Roll Service. The added offerings include standard wine stocks, welded stocks, and Ice Bucket-approved laminates. This program is designed to support all of your short-run wine stock needs.

Our Small Roll Service program is now available to all of North America. Boasting swift turnaround times and no minimums, customers have a wide range of options for each order. Shipments are delivered via courier or LTL company (depending on quantity). Please contact your local UPM Raflatac representative to inquire how you might benefit from this unique and valuable program.



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## SERVICE SPECIFICATIONS

1. Materials listed in this document are available at 2,500 ft. through UPM Raflatac's Small Roll Service (SRS) product offering.
  - a. Rolls less than 75 pounds will be shipped via courier.
  - b. Multiple rolls ordered through this service will be shipped on 32" x 32" pallet.
2. Shipping Fees
  - a. Courier fees apply for box shipments.
  - b. Pallet quantities will have a flat fee based on destination.
  - c. If standard orders are placed at the same time as the SRS order, orders can be combined onto one pallet and no freight will be charged. Applies only to STD and TRLS orders from our DA terminal.

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## FINISHING SPECIFICATIONS

1. Orders will be considered complete if the quantities shipped are +/- 10% of the quantity ordered.
2. Length measurement tolerances are +/- 1%.
3. Roll width tolerances are +/- 1/32".
4. Minimum roll width is 3".
5. Specific roll length is 2,500'.
6. 3" cores are standard for our Small Roll Service offering.
7. Pallet size is 32" x 32".

# UPM Raflatac SMALL ROLL SERVICE OFFERING

Sales code	Product description	End-use options
<b>SEMI-GLOSS</b>		
PL86S	54# RAFLACOAT RP48AT 40# WHITE KRAFT	Food
PL38Q	54# RAFLACOAT RP51 40# WHITE KRAFT	Wine & Spirits, Food, Home & Personal Care, Retail
PL325U	60# RAFLACOAT PRO RH09 2.5 mil WHITE KRAFT	Food, Home & Personal Care, Retail
SP313E	60# RAFLACOAT PRO RH25 40# WHITE KRAFT	Durable Goods and Industrial Chemical, Retail
PL323S	60# RAFLACOAT PRO RP48AT 40# WHITE KRAFT	Food
PL322R	60# RAFLACOAT PRO RP51 40# WHITE KRAFT	Food, Home & Personal Care, Retail
SP402X	60# RAFLACOAT PRO RR19 40# WHITE KRAFT	Retail
PL91Y	RAFLASILK OPAQUE RP51 40# WHITE KRAFT	Food, Retail
<b>HIGH-GLOSS</b>		
PL334D	CAST GLOSS RP51 40# WHITE KRAFT	Food
<b>THERMAL TRANSFER</b>		
TT60R	TRANSFER PREMIUM LITE RP48AT 40# WHITE KRAFT	Logistics and Supply Chain
TT49E	TRANSFER PREMIUM LITE RP51 40# WHITE KRAFT	Logistics and Supply Chain
TT21Z	TRANSFER PREMIUM PLUS OPAQUE RP51 40# WHITE KRAFT	Logistics and Supply Chain
TT77K	TRANSFER PREMIUM EXTRA RR22 40# WHITE KRAFT	Logistics and Supply Chain
TT50F	TRANSFER PREMIUM EXTRA RP51 40# WHITE KRAFT	Logistics and Supply Chain
<b>DIRECT THERMAL</b>		
DT91J	DIRECT THERMAL TOP RETAIL RP51 40# WHITE KRAFT	Retail, Logistics and Supply Chain
DT01J	DIRECT THERMAL ECO RP51 40# WHITE KRAFT	Retail, Logistics and Supply Chain
DT02K	DIRECT THERMAL TOP RP48AT 40# WHITE KRAFT	Retail, Logistics and Supply Chain
SY36W	3.2 mil SYNThERMAal RP48AT 2.4 mil HIGH DENSITY	Retail, Logistics and Supply Chain

Sales code	Product description	End-use options
<b>EDP/DATA</b>		
ED27J	50# DATA HS RP48AT 3.2 mil WHITE KRAFT	Logistics and Supply Chain
ED11S	50# DATA RP51 3.2 mil WHITE KRAFT	Logistics and Supply Chain
ED65Z	50# DATA OPAQUE RP51 3.2 mil WHITE KRAFT	Logistics and Supply Chain
<b>CLEAR FILM</b>		
SY105C	2.0 mil PP CLEAR TC RP37 2.2 mil HIGH DENSITY	Home & Personal Care
SY514M	2.0 mil PET CLEAR TC RP37 3.2 mil WHITE KRAFT	Home & Personal Care
SY14X	2.0 mil PP CLEAR TC RP37 1.2 mil PET	Wine & Spirits Home & Personal Care
<b>WHITE FILM</b>		
SY90H	2.3 mil PP SOLID WHITE TC RP37 2.2 mil HIGH DENSITY	Home & Personal Care
SY252T	2.3 mil PP SOLID WHITE TC RP48AT 2.2 mil HIGH DENSITY	Home & Personal Care
SY51M	2.6 mil PP PEARLESCENT WHITE TC RP37 2.2 mil HIGH DENSITY	Wine & Spirits Home & Personal Care
SY1071H	2.4 mil PP WHITE TC RP37 2.2 mil HIGH DENSITY	Home & Personal Care
SP852T	2.0 mil PET WHITE TC RC18 2.4 mil HIGH DENSITY	Durable Goods
SY585M	3.0 mil PP MATTE WHITE RR28 2.4 mil HIGH DENSITY	Retail
<b>METALIZED FILM</b>		
SY513L	2.0 mil PET MATTE SILVER CP RP37 3.2 mil WHITE KRAFT	Durable Goods and Industrial Chemical
SY931M	2.0 mil PP SILVER METALIZED TC RP37 2.2 mil HIGH DENSITY	Food, Home & Personal Care
<b>OTHER FILMS</b>		
SY515N	1.0 mil PET BRUSHED SILVER TC RP37 3.2 mil HI-WHITE KRAFT	Food, Home & Personal Care, Retail
SY511J	2.0 mil PET BRIGHT SILVER TC RP37 3.2 mil WHITE KRAFT	Food, Home & Personal Care, Retail

Sales code	Product description	End-use options
<b>FOILS AND METALIZED PAPERS</b>		
SP285A	60# FOIL BRIGHT GOLD RH09 40# WHITE KRAFT	Wine & Spirits, Retail
SP271L	60# FOIL BRIGHT SILVER RH09 40# WHITE KRAFT	Wine & Spirits, Retail
SP287C	60# FOIL DULL GOLD RH09 40# WHITE KRAFT	Wine & Spirits, Retail
SP286B	60# FOIL DULL SILVER RH09 40# WHITE KRAFT	Wine & Spirits, Retail
<b>FLUORESCENTS</b>		
FL01C	CHARTREUSE FLUORESCENT RP51 40# WHITE KRAFT	Promotional, Retail
FL04F	GREEN FLUORESCENT RP51 40# WHITE KRAFT	Promotional, Retail
FL07J	ORANGE FLUORESCENT RP51 40# WHITE KRAFT	Promotional, Retail
FL10M	PINK FLUORESCENT RP51 40# WHITE KRAFT	Promotional, Retail
FL13Q	RED FLUORESCENT RP51 40# WHITE KRAFT	Promotional, Retail
<b>SPECIALTY</b>		
SP449X	DARK BROWN KRAFT RH25 40# WHITE KRAFT	Logistics and Supply Chain
SY1050L	4.0 mil KIMDURA RP51 3.2 mil HI-WHITE KRAFT	Durable Goods and Industrial Chemical
SY1252W	3.5 mil WHITE VINYL TC XP31 3.2 mil WHITE KRAFT	Retail
PL33K	MATTE LITHO RP51 40# WHITE KRAFT	Food, Home & Personal Care, Retail
SY848A	POLYJET MATTE WHITE PP RP37 3.2 mil WHITE KRAFT	Durable Goods and Industrial Chemical
SY841T	POLYJET GLOSS WHITE PP RP51 40# WHITE KRAFT	Durable Goods and Industrial Chemical
SP707S	HOLO RAINBOW PP SHIMLESS RP37 3.2 mil HI-WHITE KRAFT	Food, Home & Personal Care
<b>PIGGYBACKS</b>		
UM14S	TRANSFER PREMIUM PLUS RP51 40# WHITE KRAFT RP51 40# WHITE KRAFT	Logistics and Supply Chain

Sales code	Product description	End-use options
<b>WINE WELDS</b>		
WL186Z	70# CC SOLAR WHITE FELT WELD PLUS RS30 1.2 mil PET	Wine & Spirits, Retail
WL76J	GLACIER WSA WELD PLUS RS30 1.2 mil PET	Wine & Spirits, Retail
WL250R	SEASHELL FELT WSA WELD PLUS RS30 1.2 mil PET	Wine & Spirits, Retail
<b>WINE</b>		
WL33M	ESTATE #4 FSC RW110F 1.2 mil PET	Wine & Spirits, Retail
WL65X	ESTATE #8 FSC RS30 1.2 mil PET	Wine & Spirits, Retail
WL90Y	GLACIER RS30 1.2 mil PET	Wine & Spirits, Retail
WL60S	70# CLASSIC CREST SOLAR WHITE FELT RW110F 1.2 mil PET	Wine & Spirits, Retail



# ADHESIVES

## RP51

Our RP51 is a general purpose, clear permanent adhesive that adheres well to normal substrates including those that are exposed to low temperatures. RP51 is ideal for all labeling applications and substrates such as glass, corrugated cardboard, and most plastics. When all-purpose functionality is important, RP51 makes for a superior choice.

## RP37

RP37, an emulsion acrylic clear permanent adhesive, is ideal for standard beverage end uses when higher initial tack is required. RP37 offers excellent wet-out properties, clarity and UV stability, and is UPM Raflatac's top-selling general purpose film adhesive. However, RP37 is not recommended on clear face materials where warm water resistance is required, on damp surfaces, or on thin films.

## RP48AT

RP48AT is a high quality, high performance, all-temperature adhesive. From frozen food marking, to retail prescription labeling, to warehouse applications, this powerful adhesive is an expert at climate change management. In fact, RP48AT enjoys a deep freeze as much as it does the opportunity to chill out at room temperatures or heat up at non-climate controlled locations.

## Removables

Our extensive removable range includes RR12, RR19, RR20, RR22, and RR28. Many labeling applications don't require a label to stick and stay, so removable adhesives fit the bill. Retailers know that they spur consumer spending by securing point-of-sale labels in place. And logistics experts value how these transformative adhesives can help speed packages along the supply chain. Labels with removable adhesives provide good initial tack and lasting adhesion to a wide array of substrates, yet they can be removed if needed. This versatility makes them the go-to products for a variety of end-uses.

## RH09

RH09's superior convertibility and die-cutting performance protect converting machinery from adhesive gumming. That translates to higher machine up-time and greater worker productivity. Provides both initial tack and long-lasting adhesion to non-polar surfaces and is optimized for temperatures ranging from -40°F to 122°F. This adhesive is ideal for moist environments, such as refrigerators and coolers.

## RH25

RH25 is an industrial-grade, extra-permanent hotmelt adhesive solution. For end-use areas such as oil and industrial chemicals, logistics and transport, and retail information labeling, its ability to stick and stay is unmatched. RH25 exhibits high initial tack and excellent long-term adhesion, making it ideal for difficult-to-label substrates. Once applied, it's nearly impossible to remove.

## RC18

RC18 is a permanent, radiation cured UV acrylic adhesive with high strength and adhesion properties. Designed specifically for film face materials for end-uses where very good chemical and temperature resistance is needed. Especially effective for applications involving durable goods.

## RS30

An emulsion acrylic designed specifically for wine labeling applications with short term repositionable properties, RS30 is our standard permanent adhesive for wine applications. With seamless adhesion after three hours, it can withstand icy, cold, and moist conditions.

## RW110F

An emulsion acrylic designed specifically for wine labeling applications with water-wash off characteristics at 110°F, RW110F is a strong permanent adhesive developed for dry and cold wine bottle labeling and offers good water resistance in ice bucket immersion.



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